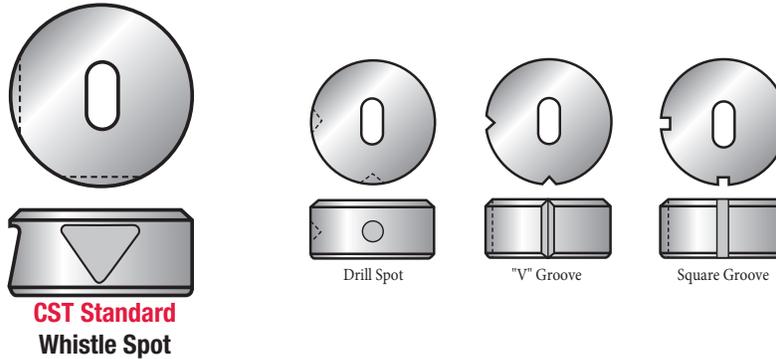




Die Options

LOCATING SPOTS AND GROOVES

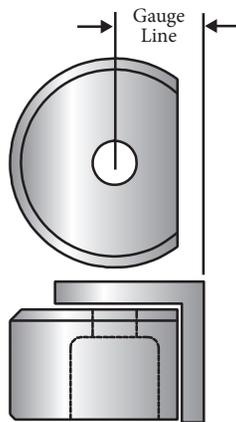
Cleveland Steel Tool offers a Whistle Spot as a standard locating spot on shaped dies. Other Locating Spots and Grooves are available to fit your machine.



SPECIAL TOOLS FOR ANGLE AND I-BEAM

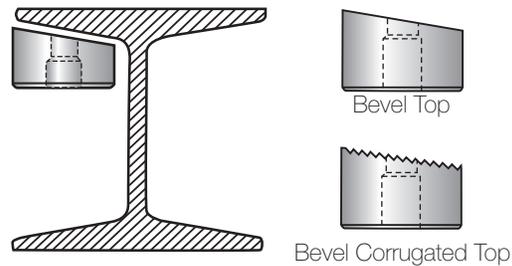
Flat Sided Dies

A Flat Sided Die allows a hole to be punched closer to the Gauge Line on Angle Iron.



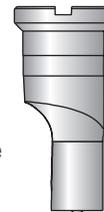
Bevel Top Dies

Bevel Top Dies and Bevel Corrugated Dies are used when punching structural "I" beams, to maintain vertical punch and die alignment and to prevent slipping of punched material.



Eccentric/Offset Punch

Using a Punch with an Offset Hole allows the hole to be punched closer to a desired gauge line. The punch must have the same offset as the die.



ECCENTRIC/OFFSET DIE HOLE POSITION

Using a Die with an Offset Hole allows the hole to be punched closer to a desired gauge line. A minimum 1/4" wall thickness is required.

