

CST CLEVELAND STEEL TOOL

25 TON DUAL STATION



Utilize the 25 tons of power to add two additional workstations to your shop. Spend less time changing attachments and more time fabricating. This PowerLink hydraulic accessory features a standard punch assembly and an open tooling station. Customize the open station with a copier notcher, angle notcher, press break, rod shear, or multi-shear attachment.

You can operate the 25 Ton Dual Station with any CST Ironworker that has the factory installed PowerLink system or purchase a separate Portable Power Unit.

TECHNICAL SPECIFICATIONS

Rated Capacity	25 Ton at 65,000 psi tensile strength
Number of Work Stations	2
Dimensions	34-1/2" W x 25" D x 51" H
Shipping Dimensions	48" W x 30" D x 57" H
Weight	836 lbs.

STANDARD FEATURES

- ANSI compliant guarding
- ETL certified controls
- Gauge table
- Adjustable steel strippers
- Electric stroke control
- Operates on 3,000 PSI hydraulic power
- Electric foot pedal with integrated jog control
- 20' quick-connect hose for simple "plug & play" operation



Punch Station

Maximum Capacity: 1" Hole in 5/16" Thick Mild Steel
Work Height: 36-3/4"
Throat Depth: 5"
Stroke: 1"



Open Station

Customize the open station with any of our interchangeable attachments.
Throat Depth: 5"
Work Height: 34-3/4"



PowerLink Accessory

The 25 Ton Dual Station is a PowerLink Accessory and requires a Cleveland Steel Tool Ironworker with the PowerLink System factory installed or a separate Portable Power Unit to operate.



800-446-4402

www.clevelandsteeltool.com

CST CLEVELAND STEEL TOOL

IRONWORKER ACCESSORIES

PUNCH • SHEAR • COPE • NOTCH • BEND

Toolpack-1



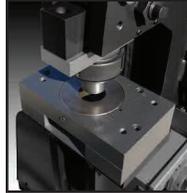
14 sets of 219 punches and 413 dies
1/4" to 1-1/16" in
1/16" increments

Toolpack-2



8 sets of 228 punches and 419 dies
1-1/8" to 1-9/16" in
1/16" increments

Oversized Punching Attachments



Punch holes up to 1-1/2" round with the 228 oversized and up to 4" with the 241 oversized

Coper Notcher



Precisely notch plate or angle up to 2" mild steel

Angle Notcher



Precise 92° notch in 1/4" mild steel

Press Brake



Controlled, repeatable bends in 1/4" thick mild steel

Rod Shear



Reduce deformation in 1/4" to 1" mild steel rod

Multi-Shear



Combined Flat Bar, Angle, and Rod Shear for mild steel

Press Brake Back Gauge



A positive stop attachment that is used to ensure accurate bending

Pipe Notcher Housing



Notch up to 2" Schedule 40 pipe (requires dies)

Turret Pipe Notcher Housing



Load 3 different pipe notcher dies at once to quickly switch sizes

Pipe Notcher Dies



Standard dies sizes up to 2" Schedule 40 pipe

Gauging Table Kit



Adjustable fences to help guide your material for perfect repeatable actions

Custom Tooling



We can manufacture a custom tool to fit your needs



Scan to view our Ironworkers on our website

All of our Ironworkers feature multiple workstations, allowing you to outfit your machine with a variety of optional attachments. This enables you to go from one operation to another without time-consuming tooling changes.



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