

DIE SET AND MANDREL SET UP APPLICATION QUESTIONNAIRE

Company Name: Account Number: Date:

Machine/Press Information

What is the make and model of the machine?

What is the rated tonnage?

Is the stroke adjustable?

What is the open height?

What is the closed height?

Please provide a simple drawing of the mounting plate/bolster plate which includes overall dimensions as well as hole placement and dimensions.

General Questions

Is this a new part?

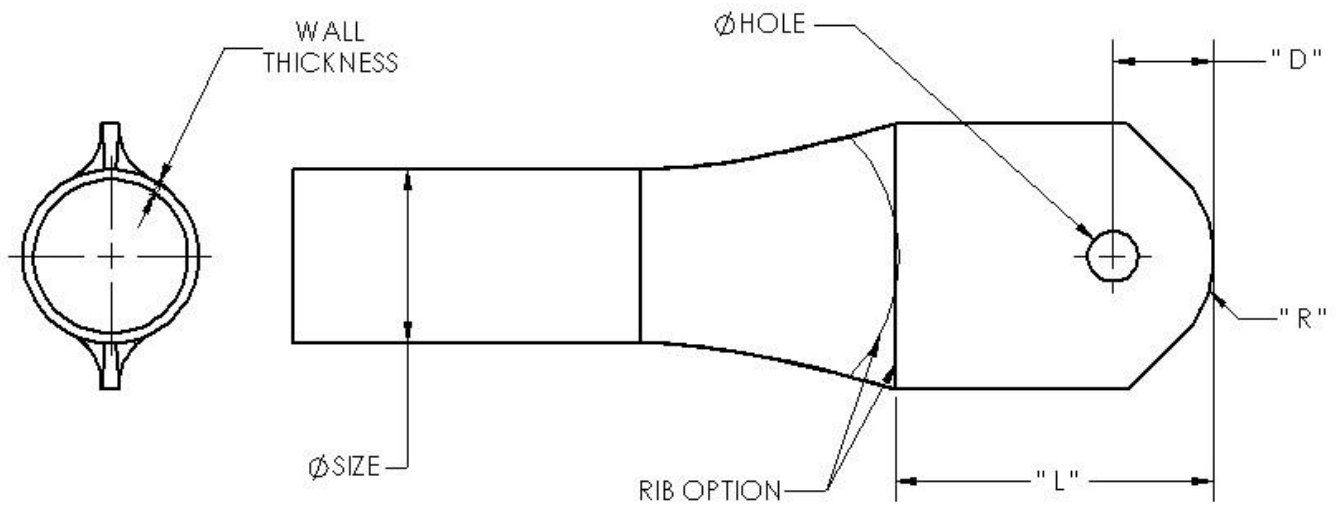
If not, how is the part currently being made?

How many pieces/month need to be manufactured?

What is the budget for this project?

Please attach a dimensional drawing of the part. For mandrel applications, please detail how many holes there are and their location.

The attached sketch may be used in place of a dimensional drawing for flatten, trim and/or punch applications for tube or rod.



Material Type= _____

L = _____

R = _____

D = _____

HOLE Dia. = _____

WALL THICKNESS = _____

TUBE or PIPE SIZE (ACTUAL OD) = _____

RIB OPTION (CHOOSE ONE)

____ STRAIGHT (NO RIB)

____ RADIUS = _____